



EcoSoft™ Green Seal™

100% Recycled Paper Products



wausauPAPER

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EcoSoft™



EcoSoft™ Green Seal™ Towel and Tissue Products

Wausau Paper EcoSoft™ Green Seal™ towel and tissue products are made from 100% recycled wastepaper and are certified by Green Seal, Inc. in Washington, DC. The Green Seal® means our products meet the Green Seal environmental standards for paper towels and tissue, making EcoSoft™ Green Seal™ products among the most environmentally preferable towel and tissue lines available in the away-from-home market. To achieve and maintain the Green Seal certification, our towel and tissue products are continually subjected to rigorous evaluation and testing, along with a quality-control audit of our papermaking processes at our mill in Middletown, Ohio. Green Seal's environmental evaluation uses both qualitative and quantitative measures to ensure maximum product quality and performance, with minimal impact on the environment in manufacturing.



Green Seal Standards for Tissue (GS-1)

- 100% Recycled (recovered after papermaking process)
- Minimum 20% post-consumer wastepaper content; 10% in facial tissue (EPA guidelines)
- Wastepaper is not de-inked using solvents containing chlorine or any of its derivatives such as hypochlorite and chlorine dioxide
- Wastepaper is not bleached using chlorine or any of its derivatives such as hypochlorite and chlorine dioxide
- Bath and facial tissue does not contain any added pigments, inks, dyes or fragrances
- Bath tissue contains a minimum of 40 square feet of product per roll; facial tissue contains a minimum of 70 square feet of product per box
- Product is made in accordance with reasonable industry practice with respect to holes, tears, wrinkles, cleanliness, foreign materials or dirt; product must dispense properly from the container (dispenser) or roll
- The cores in the bath tissue and the box for the facial tissue are made from 100% recycled materials
- Packaging does not contain inks, dyes, pigments, stabilizers or any additives to which lead, cadmium, mercury or hexavalent chromium has been intentionally introduced
- Packaging materials cannot contain lead, cadmium, mercury and hexavalent chromium in excess of 100 parts per million (above trace levels)

Green Seal Standards for Paper Towels (GS-9)

- 100% Recycled (recovered after papermaking process)
- Minimum 40% post-consumer wastepaper content (EPA guidelines)
- Wastepaper is not de-inked using solvents containing chlorine or any of its derivatives such as hypochlorite and chlorine dioxide
- Wastepaper is not bleached using chlorine or any of its derivatives such as hypochlorite and chlorine dioxide
- Paper towels do not contain any added pigments, inks, dyes or fragrances
- Product is made in accordance with reasonable industry practice with respect to holes, tears, wrinkles, cleanliness, foreign materials or dirt; product must dispense properly from the container (dispenser) or roll
- The cores in the roll towels are made from 100% recycled materials
- Packaging materials cannot contain lead, cadmium, mercury and hexavalent chromium in excess of 100 parts per million (above trace levels)

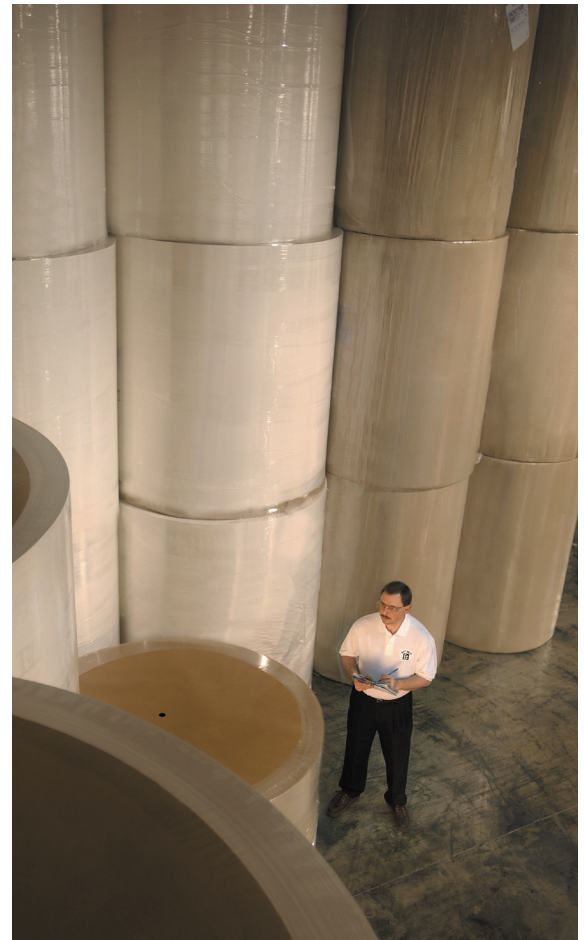
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Our Mill in Middletown, Ohio

The Middletown, Ohio facility is a highly efficient paper mill, supplying paper in bulk form (parent rolls) that ultimately becomes the towel and bath tissue products for the Wausau Paper® product offering. The parent rolls produced in Middletown are shipped to the Harrodsburg, Kentucky facility for converting into the finished product, providing a fully integrated mill-converting operation. The Middletown mill produces a variety of towel and tissue grades, including several 100% recycled fiber grades that are Green Seal-certified and meet or exceed all EPA guidelines for post-consumer wastepaper content.

The Middletown mill papermaking process is also friendly to the environment. Producing both natural and bleached paper from two de-inking operations, the Middletown mill uses an environmentally preferable process, which is free of chlorine and other harmful chemicals and compounds. The facility in Middletown includes a wastewater treatment plant, where over 1,500,000 gallons of water a day are treated and returned to the de-inking operation. This self-contained water recycling process eliminates the need for additional fresh water, conserving our natural resources.

Throughout the Wausau Paper® operations, we also work to “close the loop” in recycling. Our Harrodsburg facility includes our Wausau Paper® headquarters and converting operations, where we recycle office wastepaper, corrugated containers, and post-converting scrap. These materials are diverted from the waste stream for return to our Middletown mill for use in the papermaking process.



Green Seal, Inc.

Green Seal is an independent, non-profit organization, located in Washington, DC, dedicated to safeguarding the environment and transforming the marketplace by promoting the manufacture, purchase, and use of environmentally responsible products. Green Seal has no financial interest in the products that it certifies or recommends or in any manufacturer or company. Green Seal's evaluations are based on state-of-the-art science and information using internationally recognized methods and procedures. Thus, Green Seal provides credible, objective, and unbiased information whose only purpose is to direct the purchaser to environmentally responsible products and services. www.greenseal.org



U.S. Green Building Council Membership

As the first paper company to join the U.S. Green Building Council, Wausau Paper can directly support the goals of the Council and our customers working to achieve green status for their buildings with our EcoSoft™ Green Seal™ certified products. www.usgbc.org



"Green" Hotels Association® Membership

As the first paper company to be offered membership in the "Green" Hotels Association® as an ally vendor, Wausau Paper can support the hospitality industry's need for ecologically responsible products through our offering of EcoSoft™ Green Seal™ certified towels and tissue. www.greenhotels.com





EcoSoft™ Green Seal™ Roll Towels

EcoSoft™ Green Seal™ roll towels satisfy those who prefer to purchase quality towels produced with methods less harmful to the environment. These roll towels are 100% recycled and exceed EPA guidelines for post-consumer wastepaper content. Designed for use with our controlled-use and universal dispensing systems.

- Available in natural, natural white, and white
- Natural towels contain up to 82% post-consumer waste
- Natural white towels contain up to 73% post-consumer waste
- White towels contain up to 49% post-consumer waste



EcoSoft™ Green Seal™ Folded Towels

EcoSoft™ Green Seal™ folded towels are 100% recycled and made entirely from recovered fibers. These folded towels are certified as environmentally preferable by Green Seal, Inc. of Washington, DC.

- Natural towels contain up to 82% post-consumer waste
- Natural white towels contain up to 73% post-consumer waste
- Available in Singlefold, Multifold, C-Fold, and OptiFold®



EcoSoft™ Green Seal™ Household Roll Towels

EcoSoft™ Green Seal™ household roll towels are heavily embossed for superior absorbency and performance. EcoSoft™ Green Seal™ household roll towels exceed EPA guidelines for post-consumer waste content and are certified by Green Seal, Inc. in Washington, D.C.

- Soft and absorbent; heavily embossed
- Has wet strength needed for use in business and industry
- Two-ply



EcoSoft™ Green Seal™ Facial Tissue

EcoSoft™ Green Seal™ facial tissue is made of 100% recycled fiber, meets EPA guidelines, and is certified as environmentally preferable by Green Seal, Inc. of Washington, DC.

- Soft and absorbent
- Attractive packaging for hotel guests
- Contains a minimum of 10% post-consumer waste



EcoSoft™ Green Seal™ OptiCore® Tissue

EcoSoft™ Green Seal™ OptiCore® bath tissue is 100% recycled and embossed for softness. Available in single and double ply and designed for use with our controlled-use dispensing systems.

- Green Seal-certified
- Contains up to 49% post-consumer waste, which exceeds EPA guidelines
- Provides waste reduction and cost savings benefits



EcoSoft™ Green Seal™ Universal Tissue

EcoSoft™ Green Seal™ universal bath tissue is 100% recycled and embossed for softness. Available in single and double ply and designed for use with our universal dispensing systems.

- Green Seal-certified
- Contains up to 49% post-consumer waste, which exceeds EPA guidelines
- 100% recycled



EcoSoft™ Green Seal™ Jumbo Roll Tissue

EcoSoft™ Green Seal™ bath tissue is 100% recycled and embossed for softness. Available in single and double ply and designed for use with our jumbo dispensing systems.

- Green Seal-certified
- Contains up to 49% post-consumer waste, which exceeds EPA guidelines
- Ideal for high-traffic washrooms



EcoSoft™ Green Seal™ Toilet Seat Covers

EcoSoft™ Green Seal™ toilet seat covers provide maximum sanitary protection.

- Contains a minimum 20% post-consumer waste
- Features environmentally preferable packaging

Complementary Dispensing Systems



80010 / 75010



Wave'n Dry® Touch-Free Roll Towel Dispenser

The Wave'n Dry® is the first roll towel system to offer totally touch free dispensing. The towel is stored fully protected inside until you request service by passing your hand or arm underneath the sensor.

- Simple to operate
- Controls usage with metered dispensing
- Custom imprinting available
- Available in five translucent colors: black, red, green, blue and white
- Dispenser size: 12 x 15 $\frac{7}{8}$ x 10 $\frac{3}{8}$ (W" x H" x D")
- Dispenser weight: 8.2 lbs.



87510 / 77510



OptiServ Hybrid™ Roll Towel Dispenser

The OptiServ Hybrid™ dispenser delivers a pre-measured 11-inch towel to control usage and promote cost savings. The OptiServ Hybrid™ is available in five color choices and can be custom-imprinted for a unique, coordinated washroom appearance.

- Features both electronic and manual operation
- Side-hinged door for easy opening and loading
- Controls usage by dispensing pre-measured 11" towel with each use
- Custom imprinting available
- Available in five translucent colors: black, red, green, blue and white
- Dispenser size: 11 $\frac{11}{16}$ x 16 $\frac{11}{16}$ x 9 $\frac{7}{16}$ (W" x H" x D")
- Dispenser weight: 9.25 lbs.



86500 / 76500



OptiServ® Hands-Free Roll Towel Dispenser

The OptiServ® Hands-Free dispenser only requires you to touch your personal towel, thereby reducing the chance for cross-contamination from touching commonly used surfaces such as levers or buttons.

- Side-hinged door for easy opening and loading
- Controls usage by dispensing pre-measured 11" towel with each use
- Custom imprinting available
- Available in five translucent colors: black, red, green, blue and white
- Dispenser size: 11 $\frac{11}{16}$ x 16 $\frac{11}{16}$ x 9 $\frac{7}{16}$ (W" x H" x D")
- Dispenser weight: 6.6 lbs.

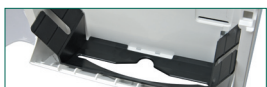


53500 / 53200

Silhouette® Folded Towel Dispensers

The Silhouette® folded towel dispenser holds Multifold, C-fold, Singlefold, and OptiFold® towel configurations. The sleek, yet elegant style and color options offer a coordinated washroom appearance. OptiFold® ES towels will easily fit into your dispenser with a small adaptor.

- Features side-opening door for easy accessibility and maintenance
- Compact size available
- One-at-a-time dispensing
- Custom imprinting available
- Available in five translucent colors: black, red, green, blue and white
- Dispenser size: 12 $\frac{1}{4}$ x 16 $\frac{3}{4}$ x 5 and 12 $\frac{3}{4}$ x 13 x 4 $\frac{1}{8}$ (W" x H" x D")
- Dispenser weight: 3.3 lbs. and 2.3 lbs.



The 8" OptiFold® ES series towels will easily fit into your existing dispenser with the adaptor shown. Part No. 18587



OptiFold® ES Folded Towel Dispensers

The OptiFold® ES folded towel dispenser is designed specifically for the eight-inch OptiFold® ES folded towel. Designed with a small footprint, the OptiFold® ES towel dispenser is ideal when a folded towel is needed but space is limited.

- Requires no adaptor
- Standard Wausau Paper key-lock system, but can be converted to a push button keyless dispenser
- One-at-a-time dispensing
- Available in five translucent colors: black, red, green, blue and white
- Dispenser size: $8\frac{1}{2} \times 10\frac{1}{16} \times 3\frac{3}{8}$ (W" x H" x D")
- Dispenser weight: 1.25 lbs.



Revolution® 3-Roll Tissue Dispenser

The Revolution® 3-roll tissue dispenser will accommodate OptiCore® tissue products for controlled-use dispensing and optimum savings in maintenance time and costs. When one roll of tissue is used, simply turn the dial to advance to the next roll.

- Designed for high-capacity applications
- Features a locking cover to prevent product pilferage and waste
- ADA Title III compliant
- Custom imprinting available
- Available in five translucent colors: black, red, green, blue and white
- Dispenser size: $14\frac{1}{8} \times 14\frac{9}{16} \times 6\frac{5}{16}$ (W" x H" x D")
- Dispenser weight: 3.4 lbs.



Dubl-Serv® Vertical 2-Roll Tissue Dispenser

The Dubl-Serv® Vertical 2-roll dispenser is designed for high-capacity applications and will accommodate OptiCore® tissue products for controlled-use dispensing and optimum savings in maintenance time and costs.

- Ideal where horizontal space is a consideration
- Features a locking cover to prevent product pilferage and waste
- ADA Title III compliant
- Custom imprinting available
- Available in five translucent colors: black, red, green, blue and white
- Dispenser size: $6\frac{3}{4} \times 12\frac{5}{16} \times 7$ (W" x H" x D")
- Dispenser weight: 2.0 lbs.



Dubl-Serv® Side-by-Side 2-Roll Tissue Dispenser

The Dubl-Serv® Side-by-Side 2-roll tissue dispenser will accommodate OptiCore® tissue products for controlled-use dispensing and optimum savings in maintenance time and costs.

- Features a locking cover to prevent product pilferage and waste
- ADA Title III compliant
- Custom imprinting available
- Available in five translucent colors: black, red, green, blue and white
- Dispenser size: $11\frac{1}{16} \times 8\frac{13}{16} \times 7\frac{3}{16}$ (W" x H" x D")
- Dispenser weight: 2.1 lbs.



Controlled Roll Towels

No.	Name	Color	Dispenser	Roll Width	Feet per Roll	Rolls per Case	Feet per Case	Cases per Unit	Cases per Even Layer	Average Case Cube	Approximate Case Weight
21400	EcoSoft™ Green Seal™	Natural White	67000, 67500	8"	425	12	5,100	42	7	2.4	30 lbs.
31000	EcoSoft™ Green Seal™	Natural	67500, 80010, 86500, 87510, 89400, 89500	8"	1,000	6	6,000	55	5	1.8	29 lbs.
31300	EcoSoft™ Green Seal™	Natural	67500, 80010, 86500, 87510, 89400, 89500	8"	800	6	4,800	55	5	1.8	27 lbs.
31400	EcoSoft™ Green Seal™	Natural White	67500, 80010, 86500, 87510, 89400, 89500	8"	800	6	4,800	55	5	1.8	27 lbs.
71000	EcoSoft™ Green Seal™	Natural	77500, 75010, 76500, 77510, 79400, 79500	7½"	1,000	6	6,000	55	5	1.7	29 lbs.
71300	EcoSoft™ Green Seal™	Natural	77500, 75010, 76500, 77510, 79400, 79500	7½"	800	6	4,800	55	5	1.7	26 lbs.
71400	EcoSoft™ Green Seal™	Natural White	77500, 75010, 76500, 77510, 79400, 79500	7½"	800	6	4,800	55	5	1.7	26 lbs.

Universal Roll Towels

No.	Name	Color	Dispenser	Roll Width (Sheet Size)	Feet per Roll	Rolls per Case	Feet per Case	Cases per Unit	Cases per Even Layer	Average Case Cube	Approximate Case Weight
45600	EcoSoft™ Green Seal™	Natural White	16000, 16300, 16500	8"	350	12	4,200	48	8	2.04	24 lbs.
45800	EcoSoft™ Green Seal™	Natural	16000, 16300, 16500	8"	800	6	4,800	55	5	1.8	27 lbs.
45900	EcoSoft™ Green Seal™	Natural White	16000, 16300, 16500	8"	800	6	4,800	55	5	1.8	27 lbs.
46300	EcoSoft™ Green Seal™	Natural White	16000, 16300, 16500	8"	425	12	5,100	42	7	2.4	29 lbs.
46900	EcoSoft™ Green Seal™	Natural White	16000, 16300, 16500	8"	205	24	4,920	54	9	2.8	29 lbs.
60029	EcoSoft™ Green Seal™	White	68100	(7¾" x 12")	600	6	3,600	55	5	1.9	24 lbs.

Folded Towels

No.	Name	Description	Color	Dispenser	Sheet Size (W" x L")	Towels/Package	Packages/Case	Towels/Case	Cases per Unit	Cases per Even Layer	Average Case Cube	Approximate Case Weight
47300	EcoSoft™ Green Seal™	Singlefold	Natural White	53200, 53500	9 x 10	268	15	4,020	50	5	2.3	23 lbs.
48300	EcoSoft™ Green Seal™	Multifold	Natural White	53200, 53500	9½ x 9½	200	20	4,000	50	5	2.3	22 lbs.
48790	EcoSoft™ Green Seal™	OptiFold® ES	Natural White	53200, 53500, 53800	8 x 9½	200	20	4,000	50	5	2.1	20 lbs.
48890	EcoSoft™ Green Seal™	OptiFold®	Natural White	53200, 53500	10¼ x 9½	200	20	4,000	40	5	2.63	24 lbs.
48900	EcoSoft™ Green Seal™	Multifold	Natural	53200, 53500	9½ x 9½	200	20	4,000	50	5	2.4	22 lbs.
49300	EcoSoft™ Green Seal™	C-Fold	Natural White	53200, 53500	10½ x 13	150	16	2,400	54	6	2.2	20 lbs.

Household Roll Towels

No.	Name	Ply	Sheet Size (W" x L")	Sheets per Roll	Rolls per Case	Sheets per Case	Cases per Unit	Cases per Even Layer	Average Case Cube	Approximate Case Weight
40090	EcoSoft™ Green Seal™	Double	11 x 9	100	30	3,000	24	6	5.2	20 lbs.
41090	EcoSoft™ Green Seal™	Double	11 x 9	90	30	2,700	24	6	5.2	19 lbs.

Facial Tissue

No.	Name	Ply	Sheet Size (W" x L")	Sheets per Box	Boxes per Case	Sheets per Case	Cases per Unit	Cases per Even Layer	Average Case Cube	Approximate Case Weight
15000	EcoSoft™ Green Seal™	Double	8 x 8	160	30	4,800	48	6	2.2	19 lbs.

Controlled Use Bath Tissue

No.	Name	Ply	Dispenser	Sheet Size (W" x L")	Sheets per roll	Rolls per Case	Sheets per Case	Cases per Unit	Cases per Even Layer	Average Case Cube	Approximate Case Weight
12990	EcoSoft™ Green Seal™	Single	80200, 80300, 82300	3¾ x 4	1,755	36	63,180	48	6	2.74	26 lbs.
61990	EcoSoft™ Green Seal™	Double	80200, 80300, 82300	3¾ x 4	865	36	31,140	48	6	2.74	24 lbs.

Universal Bath Tissue

No.	Name	Ply	Dispenser	Sheet Size (W" x L")	Sheets per Roll	Rolls per Case	Sheets (Ft.) per Case	Cases per Unit	Cases per Even Layer	Average Case Cube	Approximate Case Weight
10029	EcoSoft™ Green Seal™	Double	88700, 88800, 88900	3¾ x 1,000'	–	12	(12,000)	48	6	2.4	27 lbs.
14800	EcoSoft™ Green Seal™	Single	72200	4¾ x 3¾	1,000	48	48,000	45	9	2.5	23 lbs.
20019	EcoSoft™ Green Seal™	Single	88700, 88800, 88900	3¾ x 2,000'	–	12	(24,000)	48	6	2.3	28 lbs.
20029	EcoSoft™ Green Seal™	Double	88700	3¾ x 2,000'	–	6	(12,000)	48	6	2.1	25 lbs.
54900	EcoSoft™ Green Seal™	Double	72200	4¾ x 3¾	500	96	48,000	25	5	5.1	39 lbs.

Toilet Seat Covers

No.	Name	Dispenser	Sheet Size (W" x L")	Sheets per Package	Packages per Case	Sheets per Case	Cases per Unit	Cases per Even Layer	Average Case Cube	Approximate Case Weight
19490	EcoSoft™ Green Seal™	19510	14½ x 17	250	20	5,000	50	10	1.5	28 lbs.